



• We assume that pipes/ducts are completely filled with fluid. Other case is known as open channel flow.

8-3

- Typical systems involve pipes/ducts of various sizes connected to each other by various fittings, elbows, tees, etc.
- Valves are used to control flow rate.
- Fluid is usually forced to flow by a fan or a pump.
- We need to perform frictional head loss (pressure drop) calculations. They mostly depend on experimental results and empirical relations.
- First we need to be able to differentiate between laminar and turbulent flows.







1





Major Pressure Loss in Laminar Pipe Flow

$$\begin{array}{c}
1 \\
 \end{array} \\
 \hline
 \end{array} \\
 \hline
 \end{array} \\
 \hline
 \end{array}$$
• Consider the EBE between sections 1 and 2.

$$\begin{array}{c}
\frac{p_1}{\rho g} + \frac{V_2^2}{2g} + z_1' = \frac{p_2}{\rho g} + \frac{V_2^2}{2g} + z_2' + h_f \\
\hline
 \end{array}$$
• Friction head is related to the pressure drop as

$$\begin{array}{c}
 \\
 \hline
 \\
 \end{array} \\
 \hline
 \end{array}$$
• The above important equation is known as the Darcy-Weisbach equation.

8-7





- Moody Diagram (cont'd)
- To use the Moody diagram first we read the roughness of the pipe of interest from a reference (see the next slide).
- Next we calculate the relative roughness (ε/D) and Reynolds number, and read the friction factor value f.
- $f = 64/Re_D$ relation for laminar flows appears in the Moody diagram as a straight line.
- Even for smooth pipes ($\varepsilon = 0$) friction factor is not zero, as expected.
- For high Re_D values f becomes independent of Re_D. This region is known as fully rough (or fully turbulent) flow.
- Between the laminar and turbulent regions, there is a transition region $(2100 < Re_D < 4000)$, where the experimental data is not very reliable.
- We do not expect to read *f* with more than 10 % accuracy from the Moody diagram.



Moody Diagram (cont'd)

	Roughness, e		
Pipe	Millimeters		
Riveted steel	0.9-9.0		
Concrete	0.3-3.0		
Wood stave	0.18-0.9		
Cast iron	0.26		
Galvanized iron	0.15		
Commercial steel			
or wrought iron	0.045		
Drawn tubing	0.0015		
Plastic, glass	0.0 (smooth)		

For pipes which are in service for a long time, roughness values given in tables for new pipes should be used with caution.



8-12

• As an alternative to the Moody diagram, Haaland's equation (explicit and easy to use) can be used to calculate *f*.

$$\frac{1}{\sqrt{f}} = -1.8 \log \left(\left(\frac{\varepsilon/D}{3.7} \right)^{1.11} + \frac{6.9}{Re_D} \right)$$

8-9

Example

Exercise : Crude oil flows through a level section of a pipeline at a rate of 2.944 m³/s. The pipe inside diameter is 1.22 m, its roughness is equivalent to galvanized iron. The maximum allowable pressure is 8.27 MPa. The minimum pressure required to keep dissolved gases in solution in the crude oil is 344.5 kPa. The crude oil has a specific gravity of 0.93. Viscosity at the pumping temperature of 60 °C is μ = 0.0168 Pa s. a) Determine the maximum allowable spacing between the pumping stations. b) If the pump efficiency is 85%, determine the power that must be supplied at each umping station. (Reference: Fox's book)



8-13

 Pressure drops due to the flow through valves, bends, tees, sudden area changes, etc. are known as minor losses. 	
Minor head losses can be calculated as	
$h_f = k \frac{V^2}{2g}$ Head loss coefficient	
• For certain piping system elements minor losses are given in terms of length $h_f = f \; \frac{L_e}{D} \; \frac{V^2}{2g}$	of an <mark>equivalen</mark>
where L_e is the length of a straight pipe section that would create a to the minor loss created by the element. f is obtained from the Me	major loss equ body diagram.
 k and L_e values are obtained from a figure or table, such as the one coming slides 	s given in the

Minor Head Losses

n the coming slides.

Minor Head Losses (cont'd) Minor Loss Coefficients for Pipe Entrances Entrance Type Minor Loss Coefficient, K^{a} 0.78 Reentrant Square-edged 0.5 0.02 0.06 ≥ 0.15 Rounded r/DK 0.28 0.04 0.15 ^{*a*}Based on $h_{l_m} = K(\overline{V}^2/2)$, where \overline{V} is the mean velocity in the pipe. Fox's book 8-15



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Minor Head Losses (cont'd)								
Loss Coeffici	ents (K) fo	rGradual	Contraction	s: Round a	nd Recta	ngular D	ucts	
	Included Angle, θ . Degrees							
	A_2/A_1	10	15-40	50-60	90	120	150	180
A2	0.50	0.05	0.05	0.06	0.12	0.18	0.24	0.26
$A_{1} = 0$	0.25	0.05	0.04	0.07	0.17	0.27	0.35	0.41
	0.10	0.05	0.05	0.08	0.19	0.29	0.37	0.43
Note: Coefficients are ba	ased on $h_{l_m} =$	$K(\vec{V}_{2}^{2}/2).$						Fox's book
								8-17

presentative Dimensionless Equivalent Lengths (L_e/D) for Valves and Fittin			
Fitting Type	Equivalent Length, ^{<i>a</i>} L_e/D		
Valves (fully open)			
Gate valve	8		
Globe valve	340		
Angle valve	150		
Ball valve	3		
Lift check valve: globe lift	600		
angle lift	55		
Foot valve with strainer: poppet disk	420		
hinged disk	75		
Standard elbow: 90°	30		
45°	16		
Return bend, close pattern	50		
Standard tee: flow through run	20		
flow through branch	60		







Non-Circular Geometries • Correlations derived for circular pipes can be used for noncircular ones, provided that the cross sections are not too exaggerated. • Ducts with square or rectangular cross sections can be treated if their height to width ratio is less than about 3 or 4. • To do this we use the hydraulic diameter concept $D_h = \frac{4A}{P}$ Wetted perimeter (length of wall in contact with fluid at any cross-section) $\underbrace{\int_{a}^{b} D_h = \frac{4(ab)}{2(a+b)}} \quad \underline{is equivalent to} \quad \underbrace{\int_{b}^{b}}_{b} \quad D_h = \frac{4(ab)}{2(a+b)}}$

Examples (cont'd)

Exercise : A swimming pool has a partial-flow filtration system. Water at 24 °C is pumped from the pool through the system shown. The pump delivers 1.9 L/s. The pipe is nominal 20 mm PVC (internal diameter 20.93 mm). The pressure loss through the filter is approximately $\Delta p = 1039 \ Q^2$, where Δp is in kPa and Q is in L/s. Determine the pump pressure and the flow rate through each branch of the system (Reference: Fox's book).

